

# Combined *in vitro* dispersion / digestion

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technique



# POORLY WATER-SOLUBLE DRUGS

Bioavailability enhancement



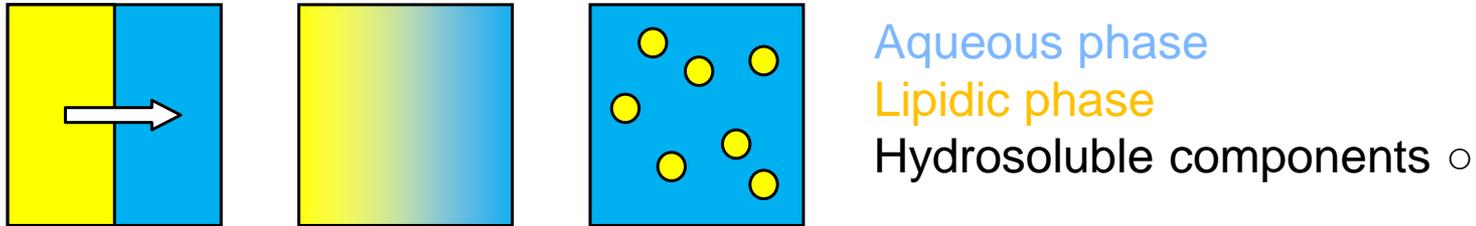
Brick dust or Grease ball

# LIPID FORMULATION CLASSIFICATION SYSTEM

Formulation	Composition		Characteristics
Type I	Oils	100%	Non-dispersing, poor solvent capacity unless drug is highly lipophilic, requires digestion.
Type II	Oils Low-HLB surfactants	40-80% 20-60%	SEDDS without water-soluble components, turbid O/W dispersion, unlikely to lose solvent capacity on dispersion.
Type III	Oils High-HLB surfactants Hydro. cosolvents	<20-80% 20-50% 0-50%	SEDDS / SMEDDS with water-soluble components, clear or bluish dispersion, possible loss of solvent capacity on dispersion, less easily digested.
Type IV	Low-HLB surfactants High-HLB surfactants Hydro. cosolvents	0-20% 30-80% 0-50%	Micellar solutions, good solvent capacity for many drugs, loss of solvent capacity on dispersion, may not be digested.

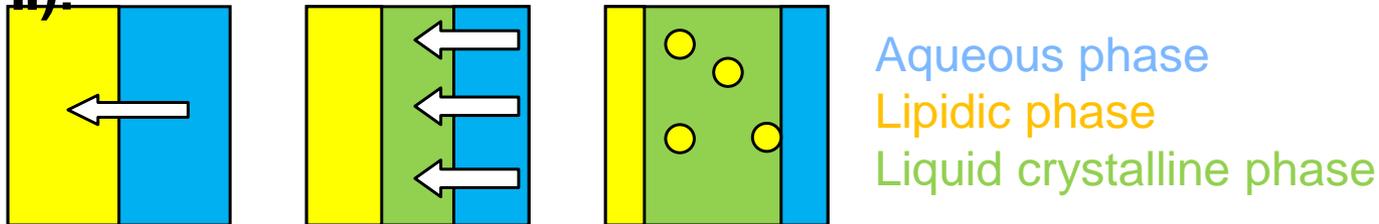
# MECHANISMS OF SELF-EMULSIFICATION

## Oil / water-soluble surfactant mixture (Type III):

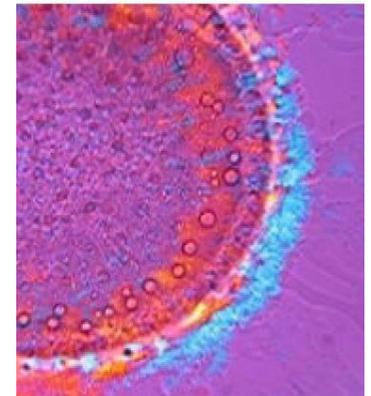


Mechanism of self-emulsification by diffusion and stranding

## Oil / surfactant mixture with limited solubility in water (Type II):



Mechanism of self-emulsification by formation of a lamellar liquid crystalline phase



Labrafil droplet  
(PLM)

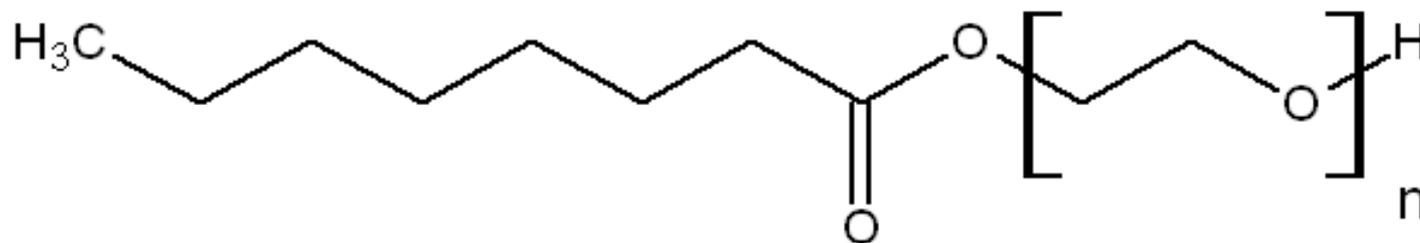
# EXAMPLES OF LIPID-BASED EXCIPIENTS

Excipient type		Example
Oils	Medium chain triglycerides / mono, diglycerides	Captex 300 (Abitec) / Capmul MCM (Abitec)
	Long chain triglycerides / mono, diglycerides	Corn oil, Soybean oil / Maisine 35-1 (Gattefossé)
Low HLB surfactant (HLB < 12)	Polyoxyethylene sorbitan trioleate	Tween 85 (Croda)
	Linoleyl polyoxyl-6 glycerides	Labrafil M2125CS (Gattefossé)
High HLB surfactant (HLB > 12)	Polyoxyl-35 castor oil	Kolliphor EL (BASF)
	Polyoxyl-40 hydrogenated castor oil	Kolliphor RH40 (BASF)
	Caprylocaproyl polyoxyl-8 glycerides	Labrasol ALF (Gattefossé)
Hydrophilic cosolvent	Diethylene glycol monoethyl ether	Transcutol HP (Gattefossé)

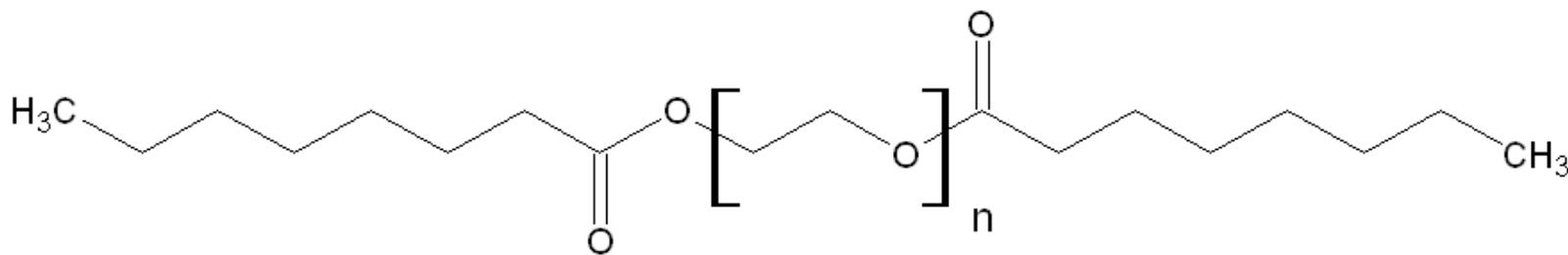
# EXAMPLES OF MARKET REFERENCES

Form. type	Composition (excl. Antioxidants)	Drug products	Dosage form
Type I	Medium chain glycerides (MCT)	Lubiprostone (Amitiza, Sucampo) Calcitriol (Rocaltrol, Roche)	SGC SGC
Type I	Hydro. soybean oil, Hydro. vegetable oil, Soybean oil... (all LCT)	Isotretinoine (Accutane, Roche)	SGC
Type II	Oleyl polyoxyl-6 glycerides	Vitamin D3 (Uvedose, Crinex)	Ampoule
Type II	Alcohol, Linoleyl polyoxyl-6 glycerides, Corn oil	Cyclosporine A (Sandimmune, Sandoz)	SGC
Type III	Alcohol, Propylene glycol, Corn oil, Polyoxyl-40 hydrogenated castor oil	Cyclosporine A (Neoral, Sandoz)	SGC
Type III	Caprylocaproyl polyoxyl-8 glycerides	Enzalutamide (Xtandi, Astellas)	SGC
Type III	Lauroyl polyoxyl-32 glycerides, PEGs, HPC, Na starch glycolate	Fenofibrate (Lipofen, Kowa Pharm. )	HGC
Type III	Oleic acid, Polyoxyl-35 castor oil, Propylene glycol (PG)	Lopinavir + Ritonavir (Kaletra, Abbott)	SGC
Type IV	d- $\alpha$ -Tocopheryl polyethylene glycol 1000 succinate, PG, PEG 400	Amprenavir (Agenerase, GSK)	SGC

# PEG ESTERS



PEG-n monoester



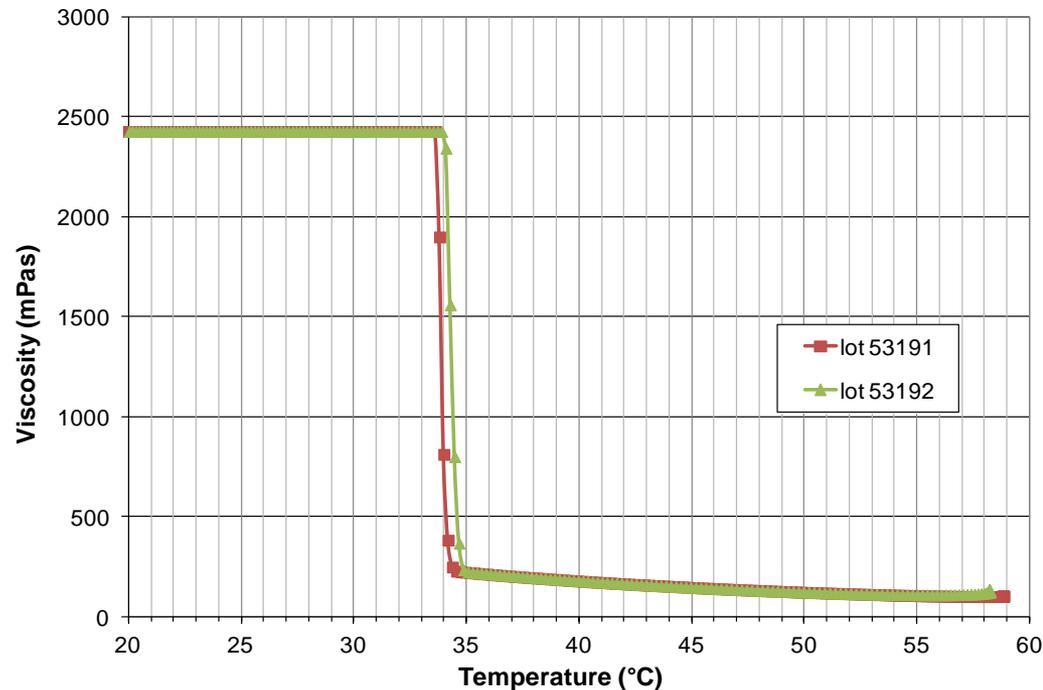
PEG-n diester

# PEG ESTERS

	<b>Gelucire® 48/16 pellets</b>
<b>Synthesis</b>	<b>Stearic &amp; palmitic acids + PEG-32 (MW=1500)</b>
<b>Compendial names</b>	<b>Polyoxyl stearate (Type I) USP-NF Polyethylene glycol monostearate (JPE) Macrogol stearate (Type I) EP (pending)</b>
<b>LFCS type</b>	<b>Type IV</b>
<b>Functionality</b>	<b>Solid surfactant Practical HLB = 12</b>

# GELUCIRE 48/16 PROPERTIES

<b>Drop point (° C)</b>	<b>48.4 ± 0.1</b>
<b>Melting point (° C) – onset temperature by DSC</b>	<b>45.4 ± 0.2</b>
<b>pH – 10% in purified water</b>	<b>5 ± 1</b>
<b>CMC (mg/L)</b>	<b>153 ± 31</b>
<b>Particle size (nm) – 1g/200mL of water at 37° C, DLS</b>	<b>7 ± 1</b>



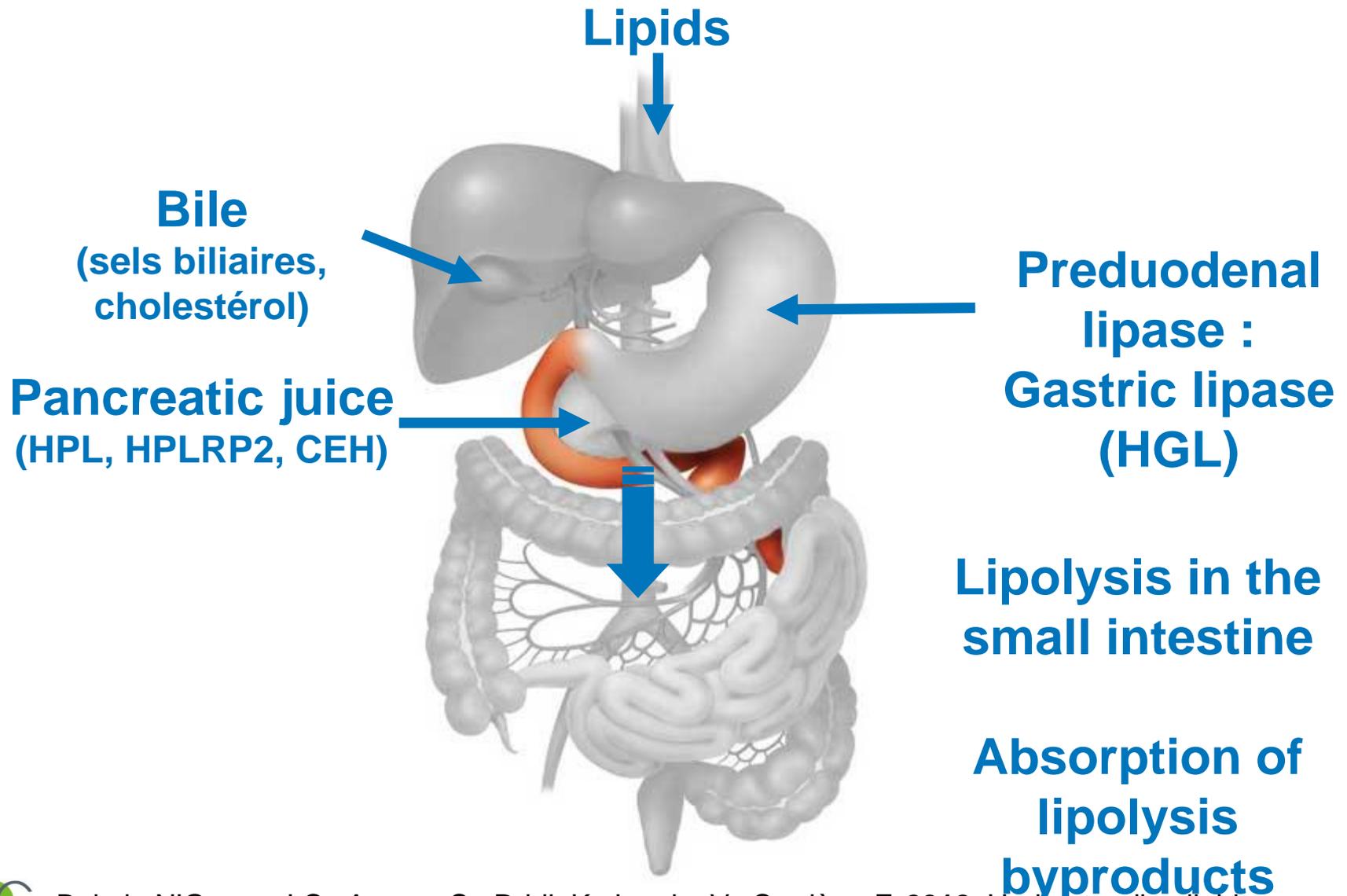
# IN VITRO DIGESTION

## SELF formulation protocol



Lipid digestion

# GASTROINTESTINAL TRACT



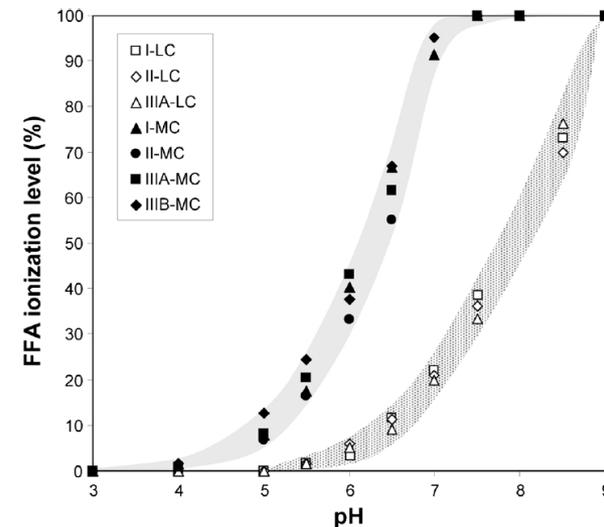
- The Lipid Formulation Classification System Consortium is a non-profit organization that sponsors and conducts research on lipid systems for the oral administration of poorly soluble drugs.
- The primary objective is to develop guidelines that rationalize and accelerate the development of promising drug candidates:
  - identification of key performance criteria
  - validation and publication of universal SOP
  - dialogue with pharmaceutical regulatory bodies

# IN VITRO DIGESTION: LFCS CONSORTIUM



- Lipolysis medium, pH 6.5 (fasted):

Tris-maleate	2 mM
CaCl <sub>2</sub> , 2H <sub>2</sub> O	1.4 mM
NaCl	150 mM
NaTDC	3 mM
PC	0.75 mM
Milli-Q water	qs



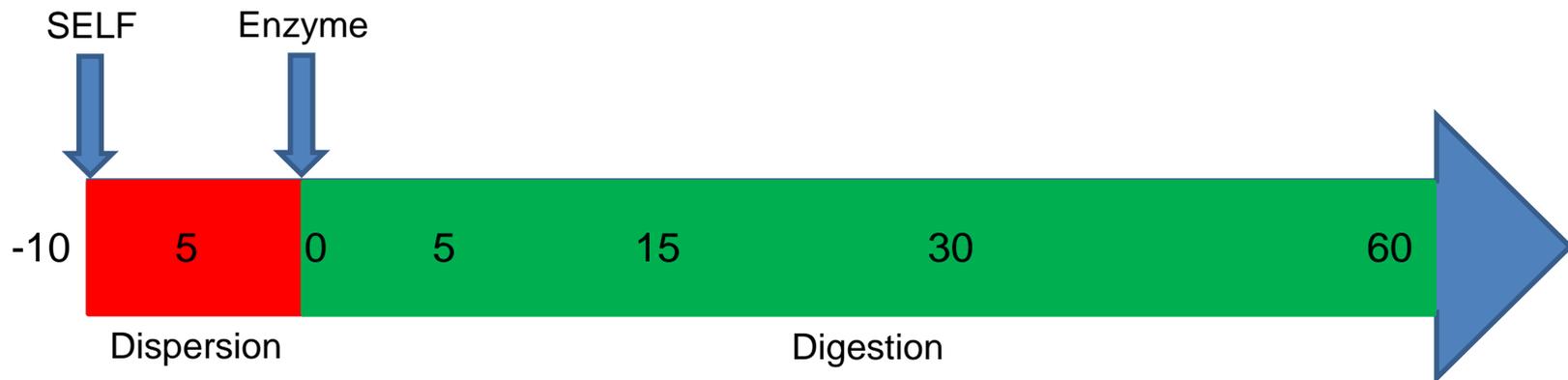
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Bakala-N'Goma, J.C., Williams, H.D., Sassene, P., Kleberg, K., Calderone, M., Jannin, V., Igonin, A., et al. **2015**. Toward the Establishment of Standardized in Vitro Tests for Lipid-Based Formulations. 5. Lipolysis of representative formulations by gastric lipase. *Pharm. Res.* 32. 1279-1287

# IN VITRO DIGESTION: LFCS CONSORTIUM

- Protocol:
  - 1 g lipid formulation in 36 mL lipolysis medium
  - Stirring at 450 rpm
  - Addition of 4 mL of pancreatin solution
  - pH regulation with NaOH 0.2 or 0.6M

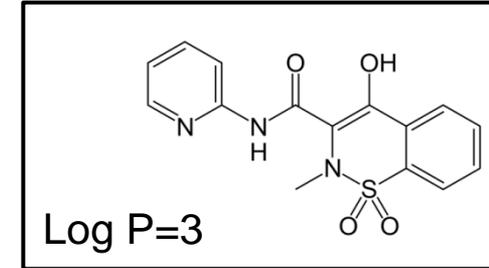
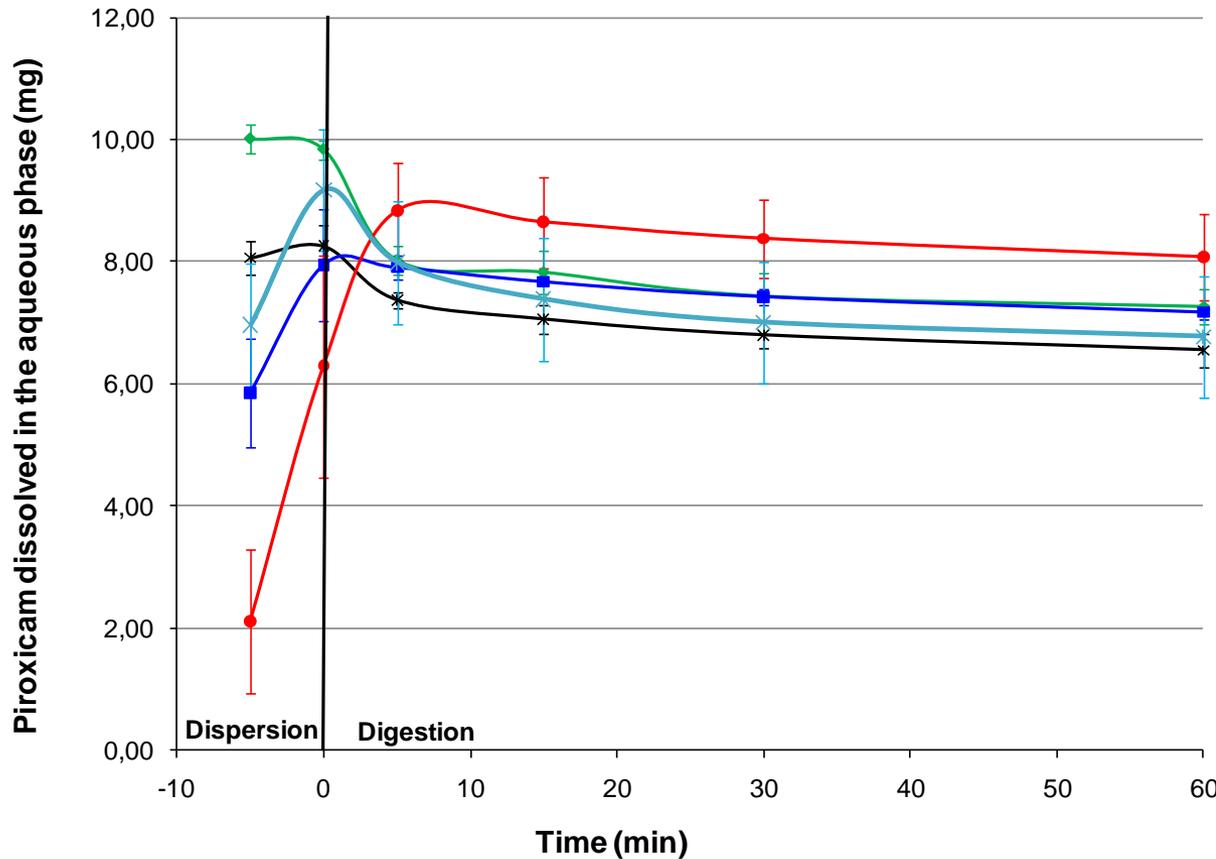


Williams, H., Anby, M.U., Sassene, P., Kleberg, K., Bakala N’Goma, J.C., Calderone, M., Jannin, V., et al. **2012**. Toward the establishment of standardized in vitro tests for lipid-based formulations, Part 2: The effect of bile salt concentration and drug saturation level (dose) on the performance of Type I, II, IIIA, IIIB and IV formulations during in vitro digestion. *Mol. Pharm.* 9. 3286-3300

# IN VITRO DIGESTION: LFCS CONSORTIUM

- Enzyme: pancreatin (contains PPL & CEH)
  - 1 g of pancreatin powder in 5 mL of lipolysis buffer
  - Magnetic stirring for 10 minutes
  - Centrifugation: 10 minutes, 2 800 g, 5°C
  - Aliquot the supernatant for lipolysis testing
- Sample preparation:
  - Sample 1 mL in the pH-stat vessel
  - Immediately add an enzyme inhibitor: 5 µL of (100 mg 4-bromobenzeneboronic acid (BBBA) in 0.5 mL of methanol)
  - Centrifugation: 30 minutes, 21 000g, 37°C
  - Aliquot the supernatant and dilute with an appropriate solvent prior to analysis

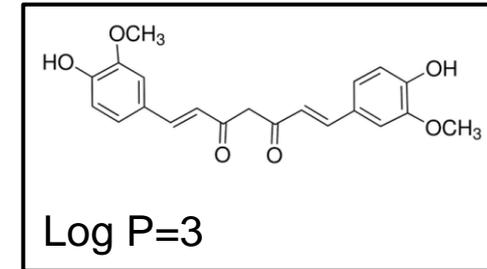
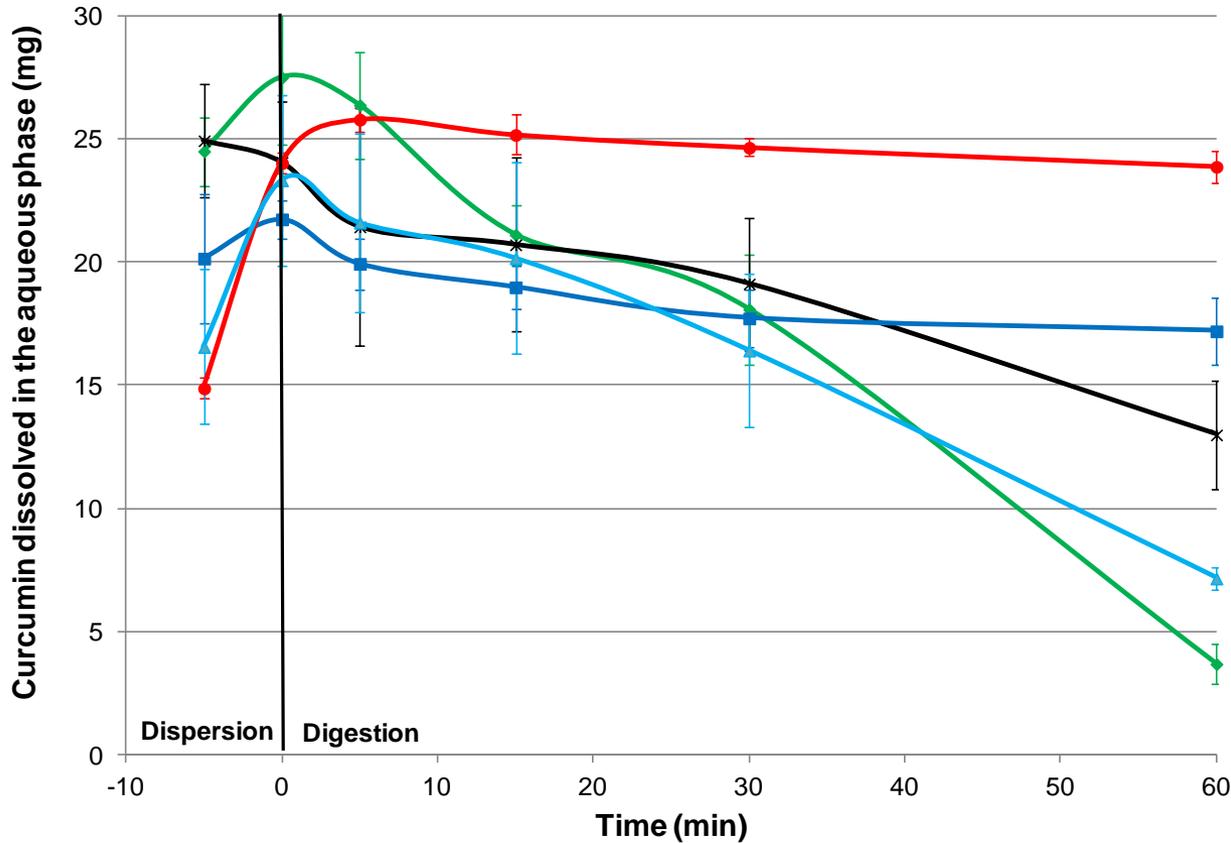
# IN VITRO DIGESTION: PIROXICAM



	%sat / AUC
Labrasol ALF	67% / 676
Tween 80	54% / 611
Cremophor RH40	35% / 665
Gelucire 48/16	59% / 742
Gelucire 44/14	90% / 637

Same dose for all formulations = 10 mg/mL

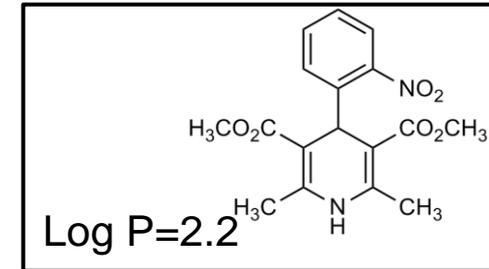
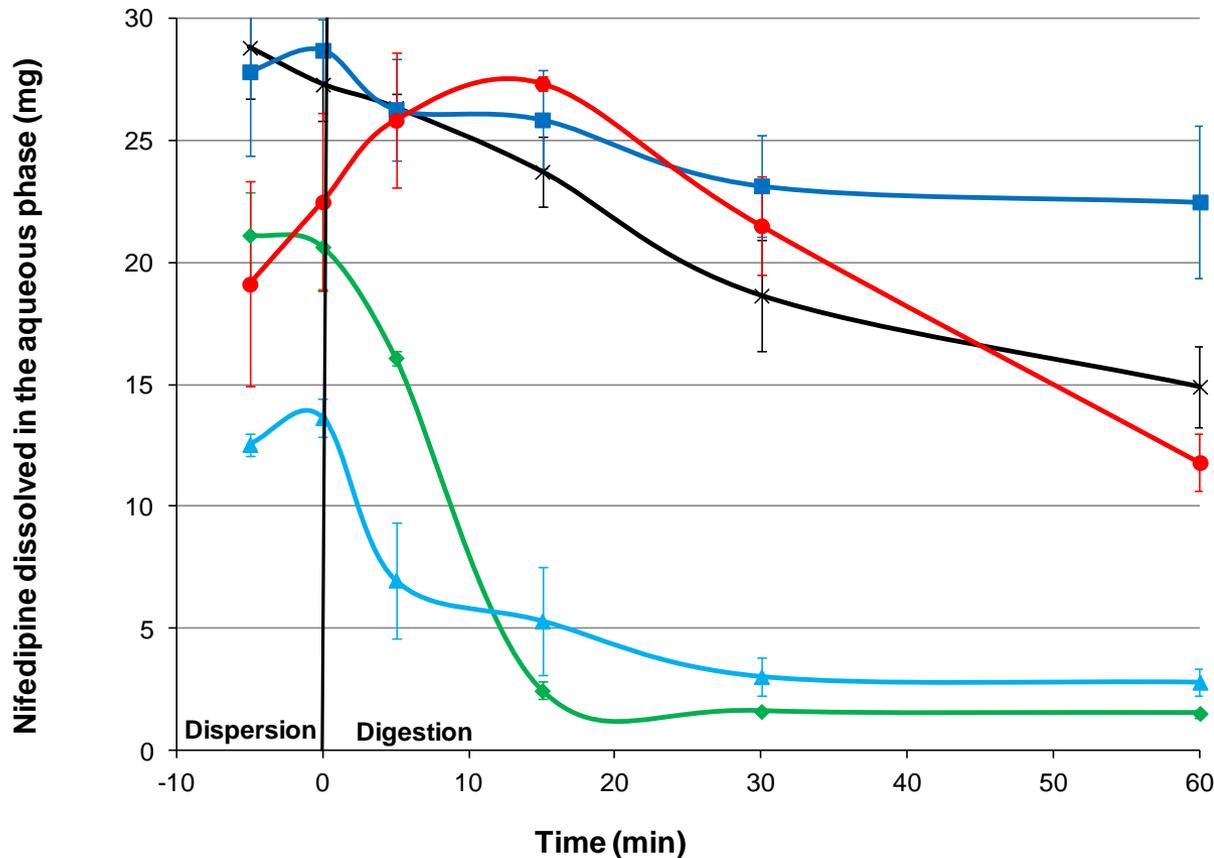
# IN VITRO DIGESTION: CURCUMIN



Formulation	%sat / AUC
Labrasol ALF	43% / 1103
Tween 80	34% / 1495
Kolliphor RH40	72% / 1614
Gelucire 48/16	49% / 2198
Gelucire 44/14	67% / 1163

Same dose for all formulations = 30 mg/mL

# IN VITRO DIGESTION: NIFEDIPINE



Formulation	%sat / AUC
Labrasol ALF	42% / 307
Tween 80	79% / 1652
Kolliphor RH40	77% / 2124
Gelucire 48/16	51% / 1606
Gelucire 44/14	73% / 347

Same dose for all formulations = 30 mg/mL

# ADVANTAGES OF LIPID-BASED SYSTEMS

- Enhancement of bioavailability by:
  - Dissolution of active substances in the dosage form
  - Maintaining the drug in solution (supersaturation is possible) in the gastro-intestinal tract
  - Stimulation of biliary secretion
  - Facilitation of the drug permeability through the intestinal epithelium (local supersaturation induced by lipid metabolites absorption)
  - Stimulation of chylomicrons secretion, enhanced passage through the lymphatic pathway
  - Mitigation of food effect

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